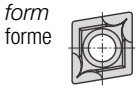
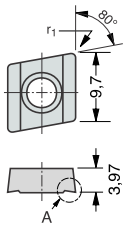
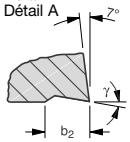
Form 103

form
forme





Einzelheit A
Detail A
Détail A

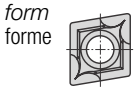


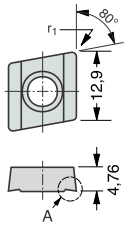
Wendeschneidplatten nach DIN 4967
Replaceable inserts to DIN 4967
Plaquettes suivant norme DIN 4967

b2	Spanwinkel *Cutting angle* Angle de coupe γ	r1	DIN-Bezeichnung *DIN-Code* Désignation DIN	Best.-Nr. *Order Num.* No de cde.	Hartmetalle *Carbide grades* Carbures: unbeschichtet *uncoated* non revêtues	Hartmetalle: beschichtet *coated* revêtues: WHC 18	Hartmetalle: beschichtet: WHC 73	Hartmetalle: beschichtet: WHC 79	Cermet *Cermet* Cermet: unbeschichtet *uncoated* non revêtues	Schneidkeramik *Ceramic cutting material* Plaquette en céramique	PKD
-	25°	0,4	CCGT 09 T3 04 FN-61	**097 497**		●					
1,3	10°	0,4	CCMT 09 T3 04 FN-40	**097 671**			●				
-	-	0,8	CCMT 09 T3 08 FN-40	**097 984**			●				
-	-	0,4	CCMT 09 T3 04 FN-60	**297 239**				●			
-	-	0,8	CCMT 09 T3 08 FN-60	**297 240**				●			

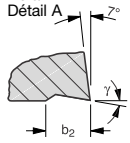
Form 104

form
forme





Einzelheit A
Detail A
Détail A



Wendeschneidplatten nach DIN 4967
Replaceable inserts to DIN 4967
Plaquettes suivant norme DIN 4967

b2	Spanwinkel *Cutting angle* Angle de coupe γ	r1	DIN-Bezeichnung *DIN-Code* Désignation DIN	Best.-Nr. *Order Number* No de cde.	Hartmetalle *Carbide grades* Carbures: unbeschichtet *uncoated* non revêtues	Hartmetalle: beschichtet *coated* revêtues: WHC 18	Hartmetalle: beschichtet: WHC73	Hartmetalle: beschichtet: WHC 79	Cermet *Cermet* Cermet: unbeschichtet *uncoated* non revêtues	Schneidkeramik *Ceramic cutting material* Plaquette en céramique
-	25°	0,4	CCGT 12 04 04 FN-61	**097 496**		●				
2,0	10°	0,8	CCMT 12 04 08 FN-40	**097 672**			●			
-	-	0,8	CCMT 12 04 08 EN-60	**297 241**				●		
-	-	1,2	CCMT 12 04 12 EN-60	**297 367**				●		
-	-	0,4	CCMT 12 04 04 EN-60	**297 242**				●		